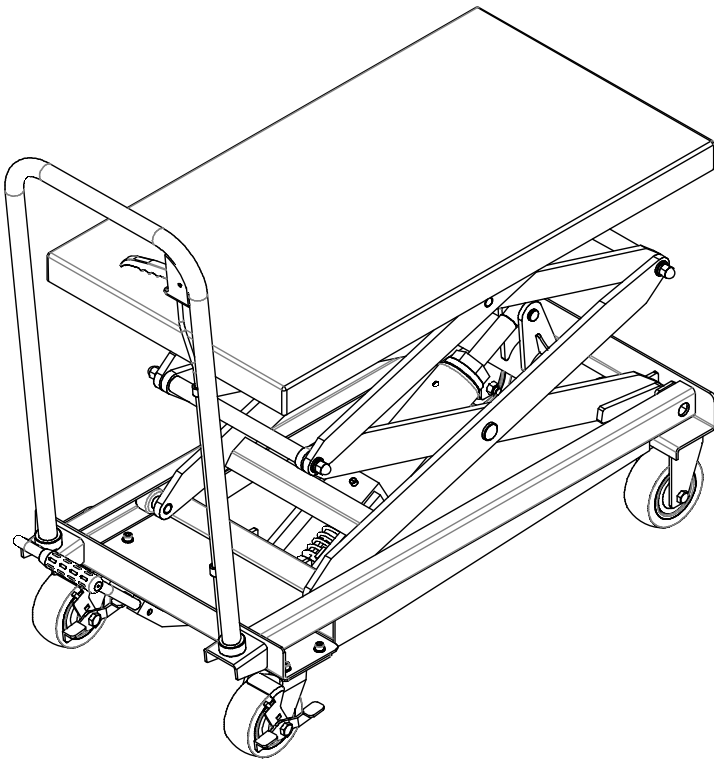


## PT35A Hydraulic Lift Table

- Operation manual
- Spare parts catalogue



## I . Main technical parameters:

		PT35A			
Capacity	kg	350			
Max. lift height	mm	1300			
Min. height of table	mm	350			
Table size	mm	905X500			
Handle height	mm	970			
Wheel diameter	mm	125			
Service weight	kg				

## II. Scope of application:

PT35A series table lift truck is a kind of high-lift transportation tool which is applicable for short-distance transportation as well as goods lifting and lowering. Besides, it can also be used as station facilities for workshop.

## III. Operation condition:

1. Lift table should be operated on solid and flat ground;
2. Operation temperature: -20-40C°.

## IV. Notes(warning):

1. Read the instruction carefully before operation and get to know the performance and operation requirements of the lift table. And the hydraulic lift table can't be used unless it is authorized.
2. Do not overload the hydraulic lift table and operate it within the rated load. Overloading will cause damage to the hydraulic lift table and human body.
3. It is forbidden for operators to stand or sit on the table to work.
4. Don't put the hands or feet under the lowering table.
5. Please brake the truck when loading goods to prevent it from moving.
6. Off-set loading is forbidden when loading goods, and the goods should be distributed uniformly on the whole table.
7. Loose or unstable goods are not permitted to be loaded.
8. Don't put goods on working table for a long time.
9. The truck can't be moved when goods are being lifted.
10. The truck can only be moved on flat and hard ground, it is forbidden to be used on sloping ground or rugged ground;
11. When putting goods on table which has been hoisted, the weight of goods should be within rated load, and the goods should be loaded lightly. (Safety valve only works in hoisting process, if the truck has been hoisted, and then put overweight goods on it, the safety valve can't work. In this way, the truck may be damaged.)
12. When loading and unloading goods on hoisted table, don't drag goods in cross direction, which

may cause serious off-set loading and make truck turn over.

13. When maintaining and repairing truck, stand bar should be used to support fork arm in order to prevent table from falling (there should be no goods on table), and guarantee the safety in maintenance and repairing.
14. Please operate strictly according to "notes (warning)", otherwise it will bring damage to truck and human body.

## **V. Operation methods:**

1. Please step on the foot lever for several times to raise the working table.
2. Please lift the handle knob upward slowly, and open the one-way valve to make the working table descend slowly.
3. Please make the brake open before moving the truck.

## **VI. Maintenance and upkeep:**

It is very important to conduct necessary maintenance and upkeep so as to prolong the service life and safety of the lift table. Please check the lift table before operation according to the following items:

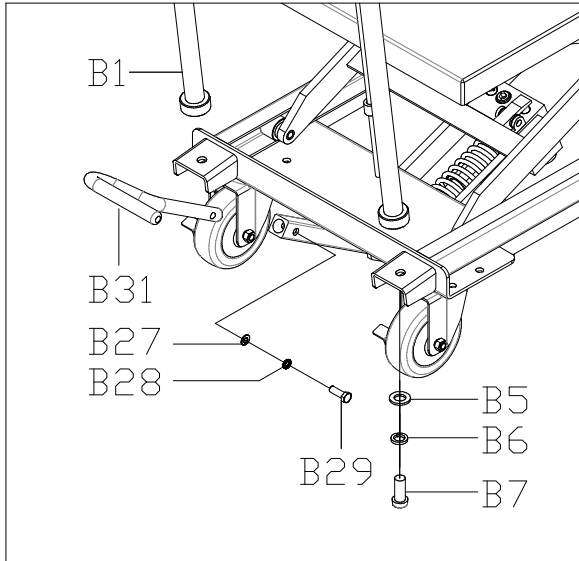
1. Whether there is any distortion and bending of various positions of the lift table.
2. Please check the brake of the truck and the wearing condition of the wheels.
3. Check oil leakage in the hydraulic system.
4. Please add or fill lubricant to each friction surface before daily operation.
5. If there is any failure, the lift table should be repaired at once, then it can be put into use again.
6. Change the hydraulic oil every twelve months, choose the following or close brand hydraulic oil according to the climate conditions of different areas:
  - a) YBN32 is adaptive under the environment temperature of -10~+40°C;
  - b) YCN32 is adaptive under the environment temperature of -20~+40°C.

## **VII. Assembly method:**

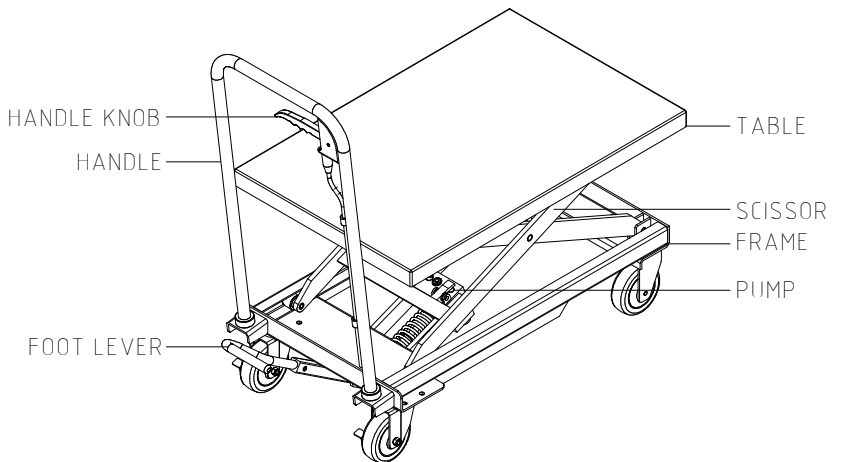
The handle and foot lever are dismantled when ex-factory, they might be fixed together by the users when using. The assembly methods are as follows:

Handle installation method: as shown following drawing, fix the handle (B1) to mounting hole of the truck body (A) with bolt (B7), spring washer (B6), flat washer (B5), then screw down the bolt (B7) with wrench.

Foot lever mounting: insert the foot lever (B31) into the hole, put in the screw (B29) and the plain washer (B27), the spring washer (B28), then screw down the screw (B29) with wrench.

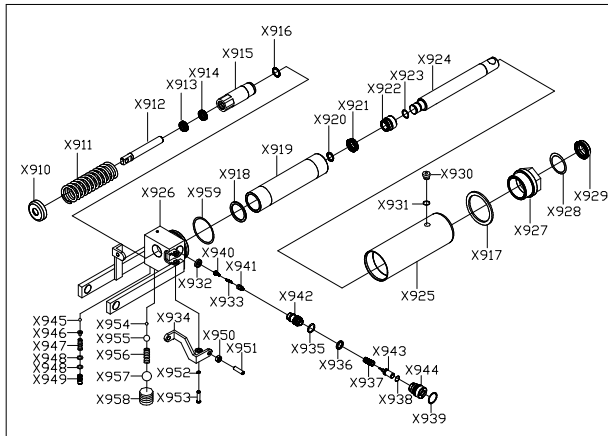


**VIII. Name of Parts**



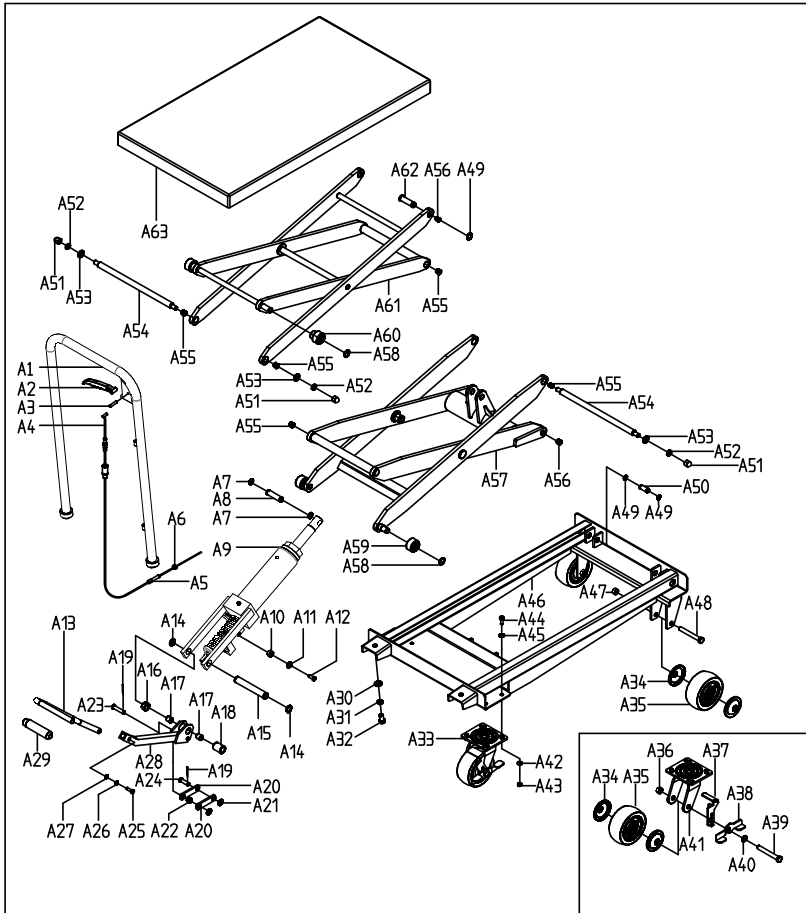
## IX. Spare parts catalogue

### 1. Pump Spare parts catalogue (PT35A)



No.	Name	Qty.	No.	Name	Qty.
X910	Cover for spring	1	X935	O-ring	1
X911	Spring	1	X936	Washer	1
X912	Pump core	1	X937	Spring	1
X913	Dust ring	1	X938	O-ring	1
X914	Seal ring	1	X939	O-ring	1
X915	Pump cylinder	1	X940	Spring	1
X916	Washer	1	X941	Valve	1
X917	Big Nylon washer	1	X942	Valve	1
X918	Small Nylon washer	1	X943	Strike pin	1
X919	Cylinder	1	X944	Strike pin base	1
X920	Retaining ring for axle	1	X945	Ball	1
X921	Seal ring	1	X946	Spring base	1
X922	Piston	1	X947	Spring	1
X923	O-Ring	1	X948	O-ring	1
X924	Piston rod	1	X949	Screw	1
X925	Housing	1	X950	Nut	1
X926	Base	1	X951	Bolt	1
X927	Cylinder cap	1	X952	Retaining ring for axle	1
X928	O-ring	1	X953	Pin	1
X929	Dust ring	1	X954	Ball	1
X930	Screw	1	X955	Ball	1
X931	O-ring	1	X956	Spring	1
X932	Valve cover	1	X957	Ball	1
X933	Valve	1	X958	Bolt	1
X934	Lever plate	1	X959	O-ring	1

## 2.Type PT35A Spare parts catalogue



No.	Name	Qty.	No.	Name	Qty.
A1	Handle	1	A34	Dust cover	8
A2	Handle knob	1	A35	Wheel	4
A3	Spring pin	1	A36	Nut	4
A4	Brake Line	1	A37	Break pad	2
A5	Screw	2	A38	Break lever	2
A6	Nut	2	A39	Bolt	2
A7	Retaining ring for axle	2	A40	Washer	2
A8	Axle	1	A41	Base for universal wheel	2
A9	Pump	1	A42	Washer	8
A10	Nut	1	A43	Nut	8
A11	Washer	1	A44	Screw	8
A12	Clamp screw	1	A45	Washer	8
A13	Foot lever	1	A46	Frame	1
A14	Retaining ring for axle	2	A47	Nut	2
A15	Shaft	1	A48	Bolt	2
A16	Short spacer bush	1	A49	Retaining ring for axle	6
A17	Bush	2	A50	Shaft	2
A18	Long spacer bush	1	A51	Nut	4
A19	Cotter	2	A52	Spring washer	4
A20	Link	2	A53	Washer	4
A21	Washer	2	A54	Long shaft	2
A22	Spacer bush	1	A55	Bush	8
A23	pin	1	A56	Bush	4
A24	Pin	1	A57	Down scissor	1
A25	Screw	1	A58	Retaining ring for axle	4
A26	Spring washer	1	A59	Down Pulley	2
A27	Washer	1	A60	Up Pulley	2
A28	Connecting rod	1	A61	Up scissor	1
A29	Robber tube	1	A62	Shaft	2
A30	Washer	2	A63	Table	1
A31	Spring washer	2			
A32	Screw	2			
A33	Universal wheel	2			